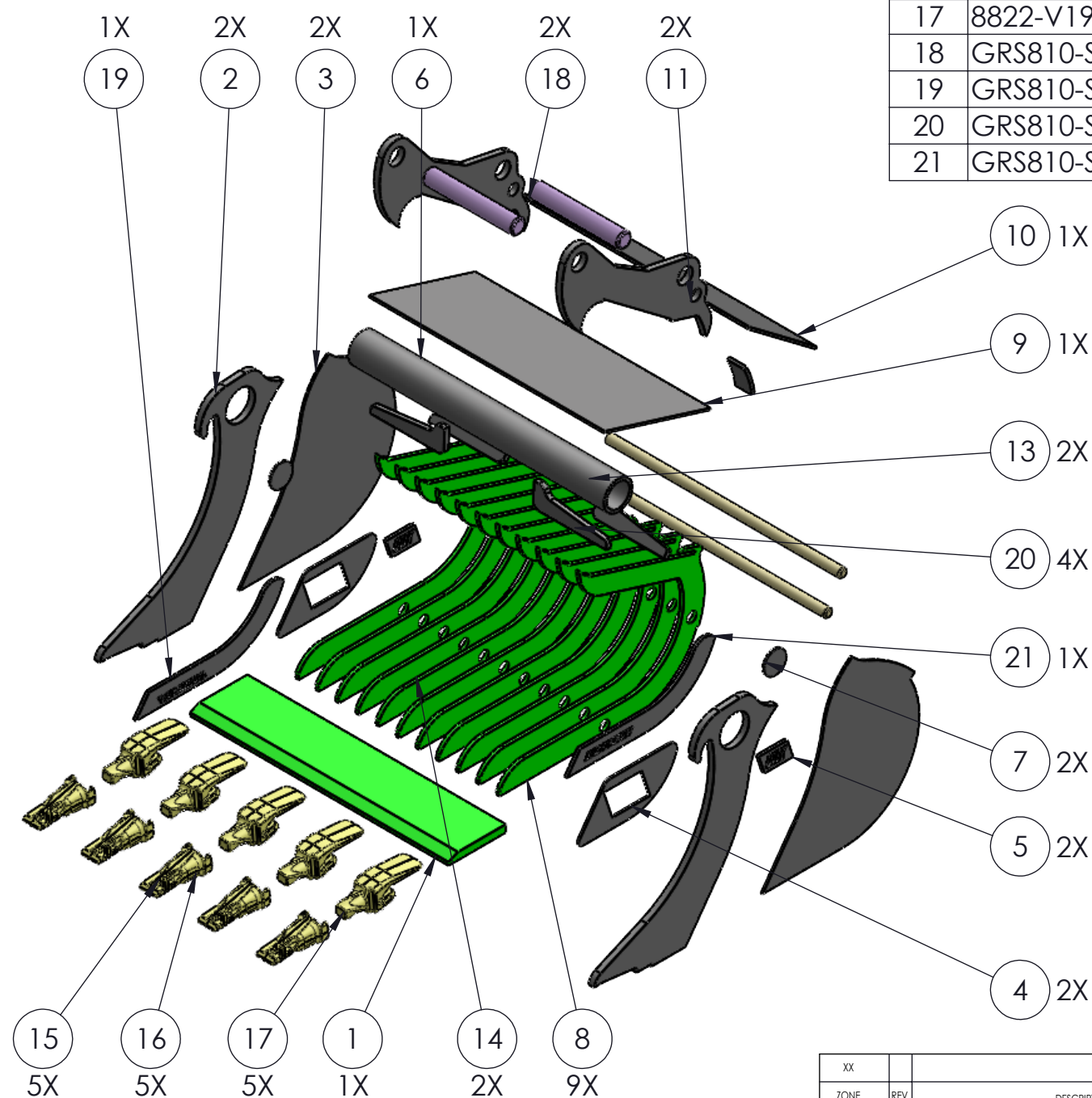
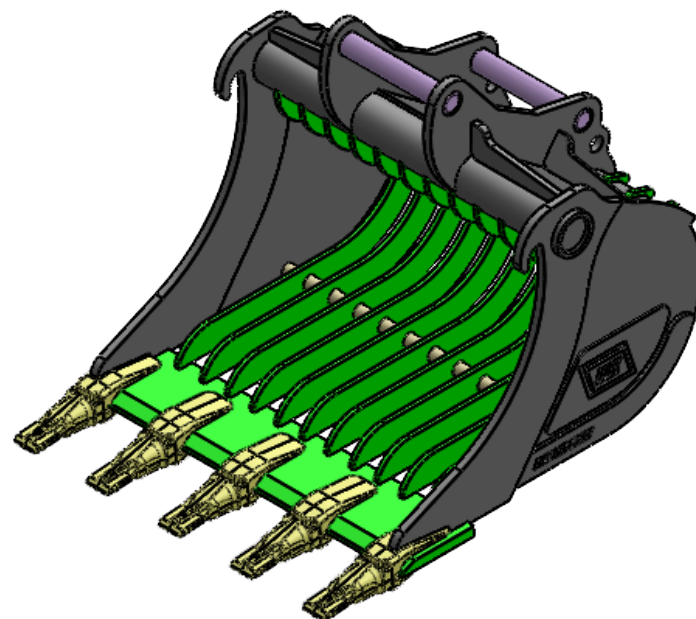
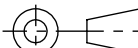
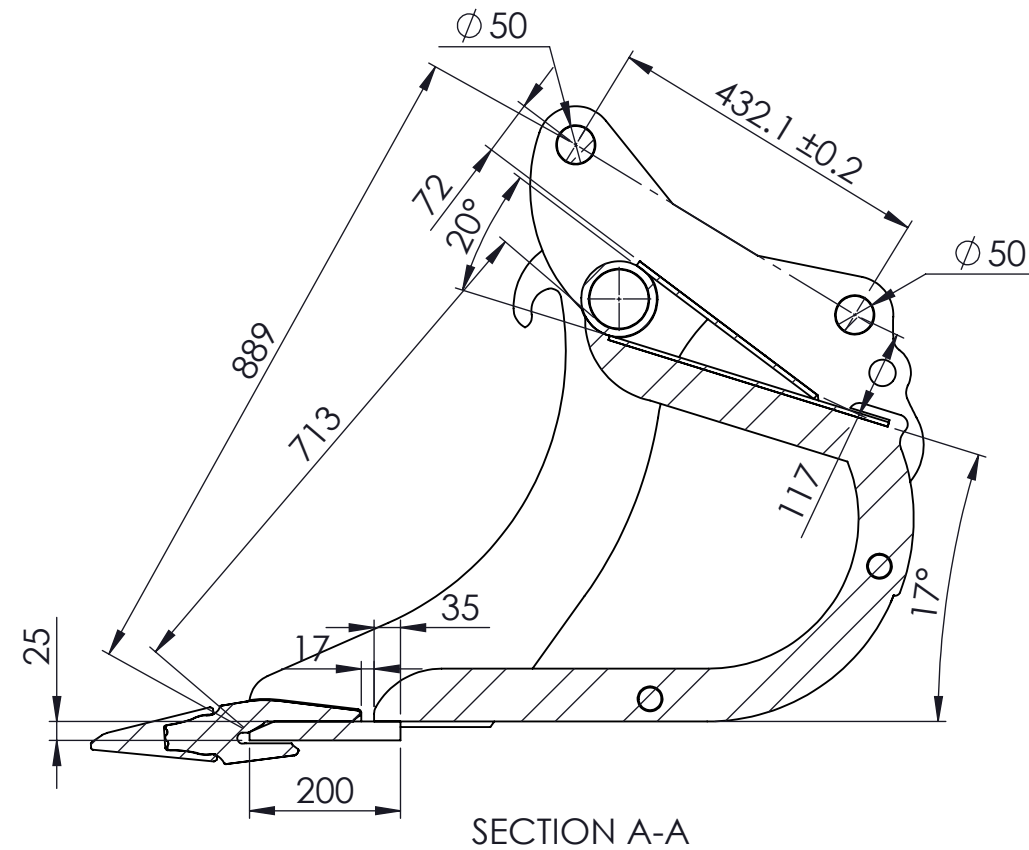
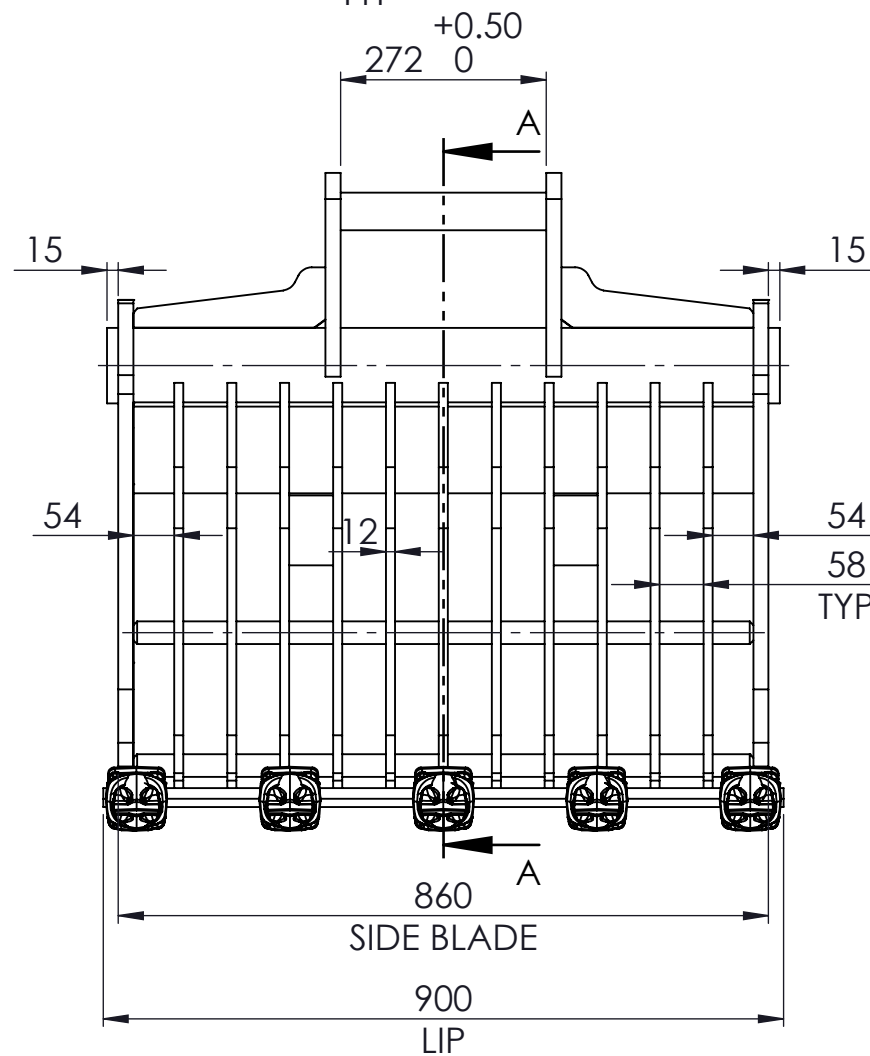
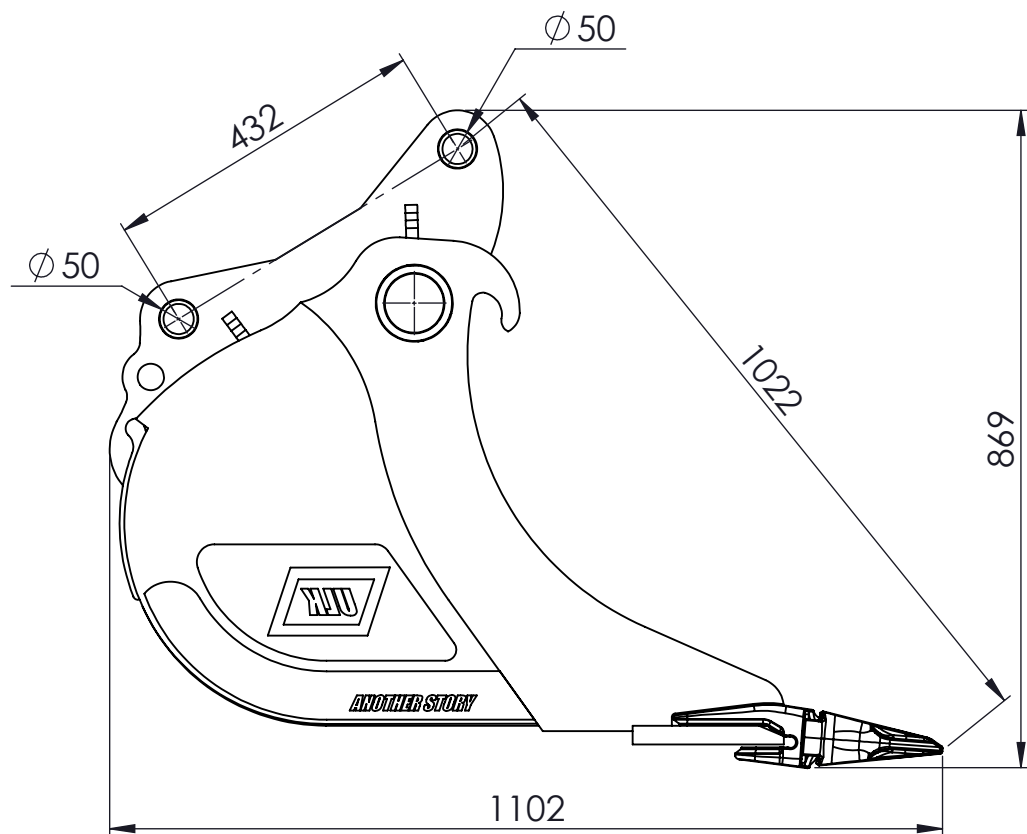
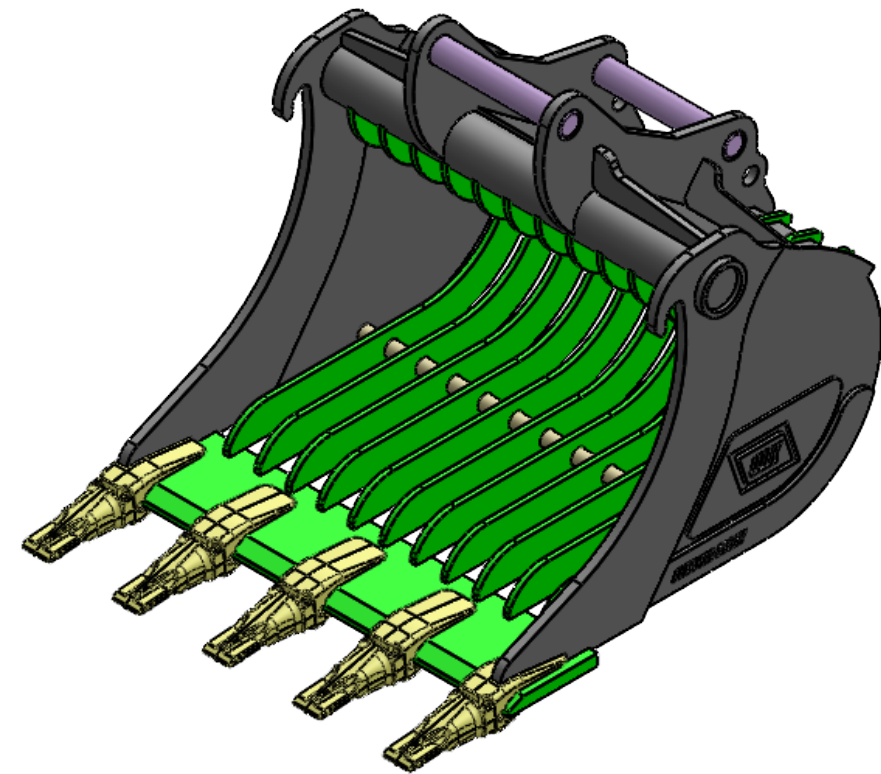
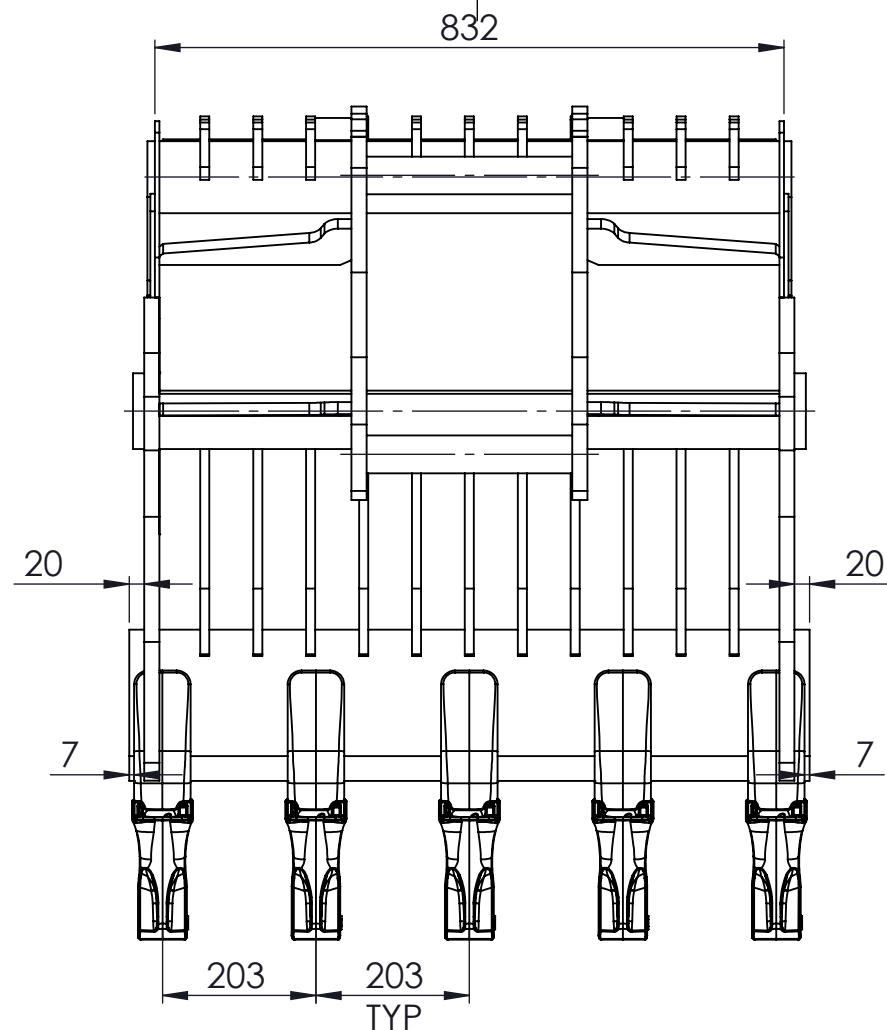
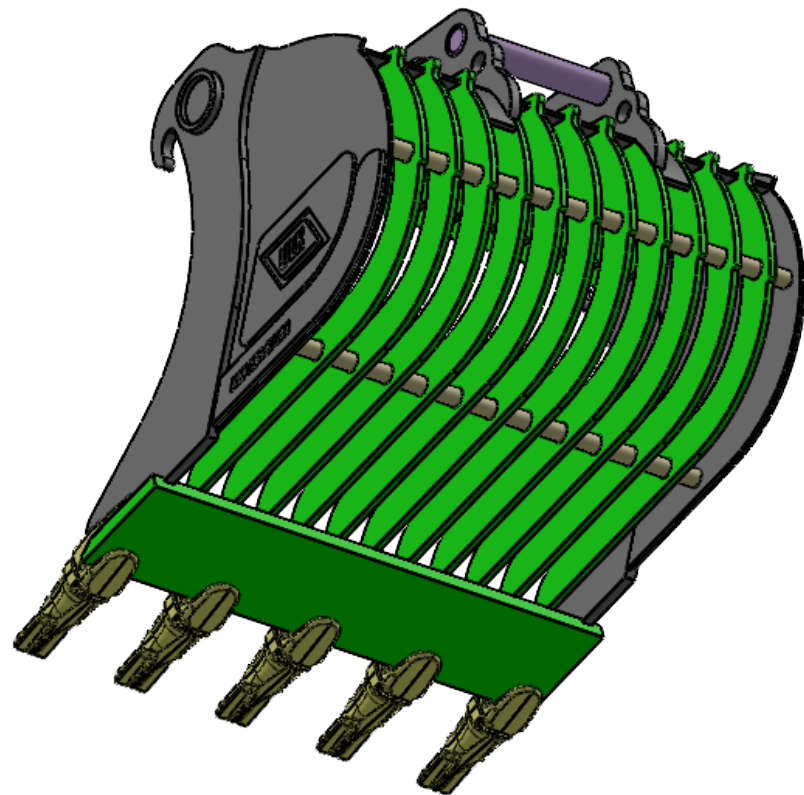




ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight
1	GRS810-S50-900-01	CUTTING EDGE 200x25x900	HB400-25mmX1-GRS810-S50-900-01	1	33.69
2	GRS810-S50-900-02	SIDE BLADE	E350-20mmX2-GRS810-S50-900-02	2	18.27
3	GRS810-S50-900-03	SIDE BOTTOM PLATE	E350-6mmX2-GRS810-S50-900-03	2	8.45
4	GRS810-S50-900-06	KICK PLATE	E350-6mmX2-GRS810-S50-900-06	2	1.34
5	GRS810-S50-900-13	ULKJ LOGO	E350-10mmX2-GRS810-S50-900-13	2	0.33
6	GRS810-S50-900-05	TUBE-100X80X890L		1	19.75
7	GRS810-S50-900-12	END CAP	E350-6mmX2-GRS810-S50-900-12	2	0.23
8	GRS810-S50-900-07	RIB	HB400-12mmX9-GRS810-S50-900-07	9	7.97
9	GRS810-S50-900-10	TOP PLATE	E350-6mmX1-GRS810-S50-900-10	1	14.93
10	GRS810-S50-900-04	TOP BEAM	E350-7mmX1-GRS810-S50-900-04	1	13.23
11	GRS810-S50-900-08	EAR PLATE	E350-20mmX2-GRS810-S50-900-08	2	11.64
12	GRS810-S50-900-14	EAR BRACE	E350-10mmX2-GRS810-S50-900-14	2	0.45
13	GRS810-S50-900-11	ROUND BAR 30X820L		2	4.53
14	GRS810-S50-900-15	RIB	HB400-12mmX2-GRS810-S50-900-15	2	7.86
15	V19PN	ESCO V17 TOOTH PIN		5	0.04
16	V19SYL	ESCO SUPER-V TOOTH POINTER V19		5	2.30
17	8822-V19	ESCO SUPER-V ADAPTER 8822-EV19		5	4.41
18	GRS810-S50-900-16	PIN-50X312L		2	4.78
19	GRS810-S50-900-19	SIDE WEAR PLATE	E350-10mmX1-GRS810-S50-900-19	1	2.45
20	GRS810-S50-900-20	EAR GUSSET	E350-16mmx4-GRS810-S50-900-20	4	1.41
21	GRS810-S50-900-21	SIDE WEAR PLATE	E350-10mmX1-GRS810-S50-900-19	1	2.45

			MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
			TIGHTENING TORQUES ACCORDING TO EG-002-U.O.N			
TITLE: SKELETON BUCKET 8-10T-900-S50			DO NOT SCALE DRAWING IF IN DOUBT, ASK			
DRW BY: HK CKD & APP BY:			18/12/2025		DWG No.	
			GRS810-S50-900		SCALE: 1:10	
			MAT'L : REFER BOM		WEIGHT (KGS): 313.37	
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MACHINING TOLERANCES:		FABRICATION TOLERANCES:	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
TITLE:		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SKELETON BUCKET 8-10T-900-S50		SCALE: 1:10	
DRW BY: HK		MAT'L: REFER BOM	
CKD & APP BY:		WEIGHT (KGS): 313.37	
18/12/2025		SIZE: A4	
DWG No. GRS810-S50-900		SHEETS: 2 OF 2	

XX		XX			
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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